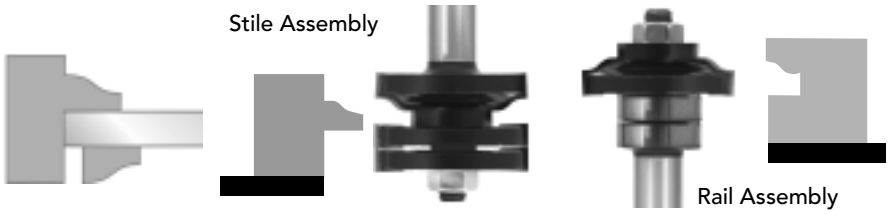
Instruction Sheet

#055

GLASS DOOR CONVERSION

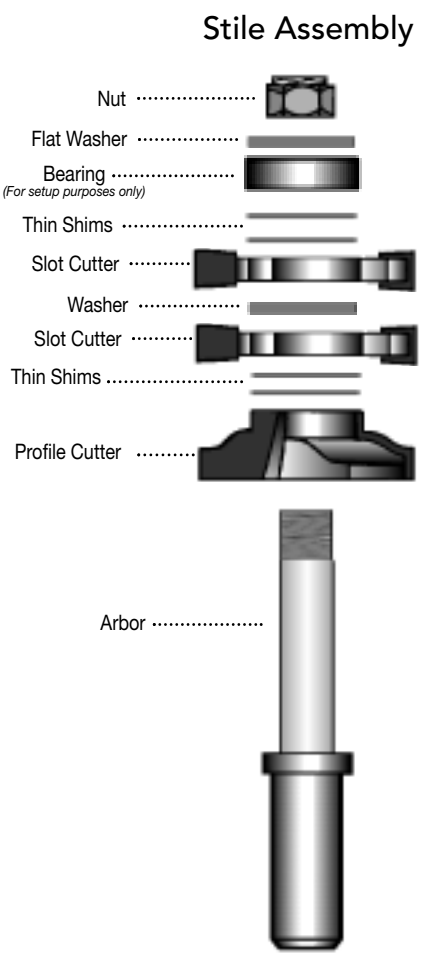
FOR USE WITH REVERSIBLE ASSEMBLY

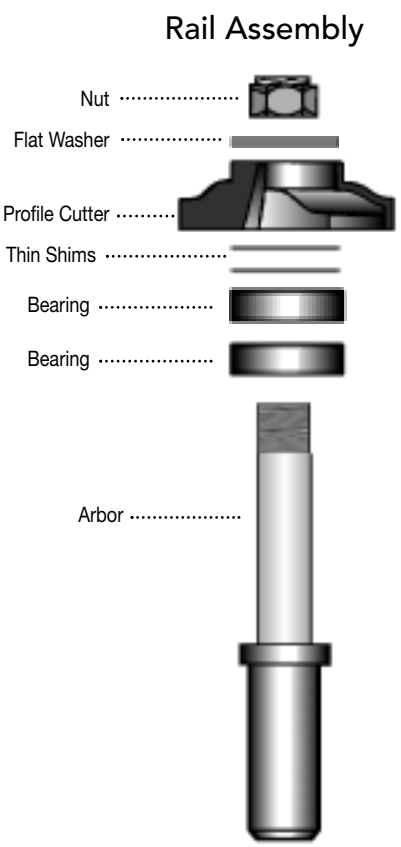
To convert your router bit(s) from a standard cabinet door stile and rail set-up to a glass door set-up, you will place both slot cutters on the stile cutter and both bearings on the rail cutter as shown. To prevent damage to the cutters, it is strongly suggested that the slot cutters be staggered before the nut is tightened



ASSEMBLE AS FOLLOWS:

Note: The shims may need to be repositioned depending on your desired fit requirements. ***Note:*** Offset (stagger) cutters for a smoother more efficient cut.





STILE CUT:

Step #1 - Raise or lower stile cutter to adjust bit height for stile. Good side of wood will face down against table.

Note: Bearing is for setup purposes only.

Caution: Never adjust bit height by pulling bit out of collet.

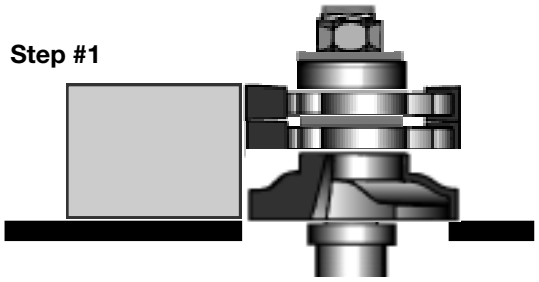
Step #2 - Make stile cut as shown.

RAIL CUT:

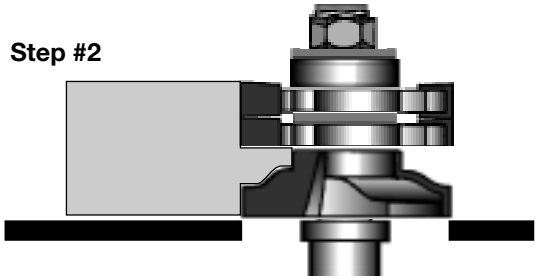
Step #3 - Raise or lower rail cutter to match stile cut. Good side of wood will face up.

Step #4 - Make rail cut as shown.

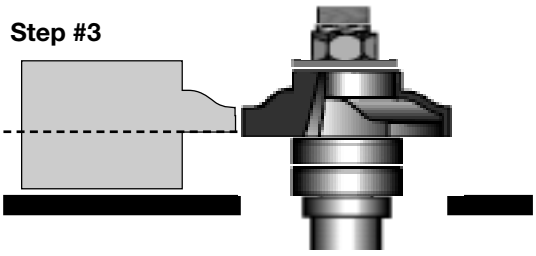
Step #1



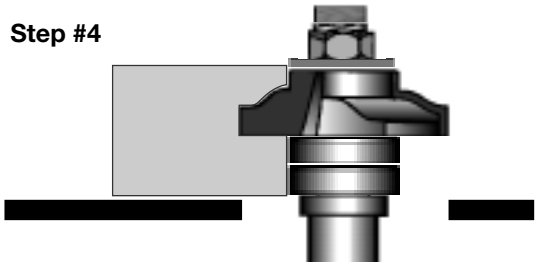
Step #2



Step #3



Step #4



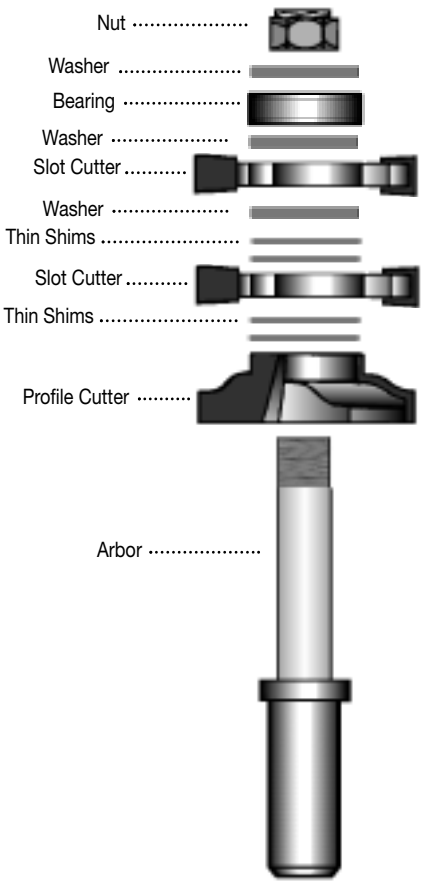
#055

GLASS DOOR CONVERSION
FOR USE WITH STACKED ASSEMBLY

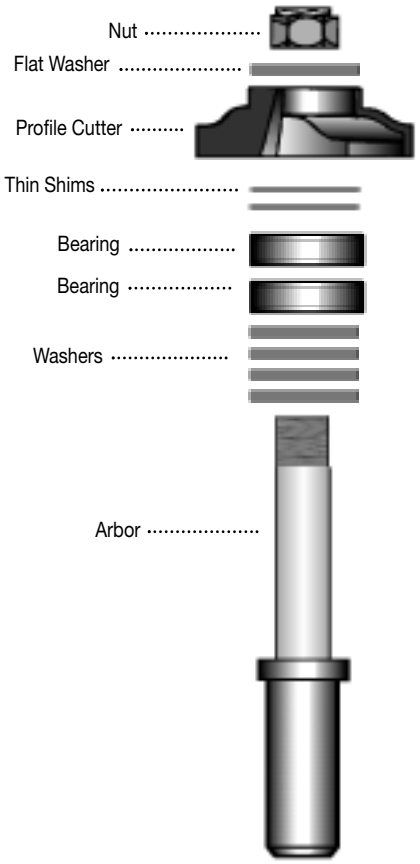
Note: The shims may need to be repositioned depending on your desired fit requirements.

Note: Offset (stagger) cutters for a smoother more efficient cut.

Stile Cut Assembly



Rail Cut Assembly



STILE CUT:

Step #1 - Raise or lower stile cutter to adjust bit height for stile. Good side of wood will face down against table.

Note: Bearing is for setup purposes only.

Caution: Never adjust bit height by pulling bit out of collet.

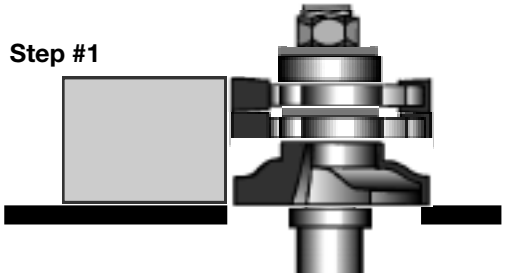
Step #2 - Make stile cut as shown.

RAIL CUT:

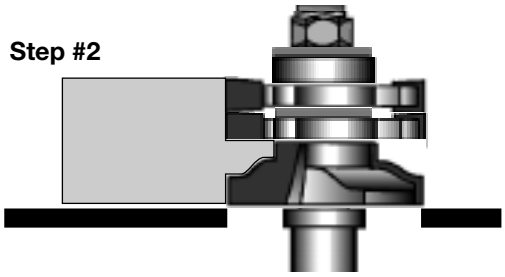
Step #3 - Raise or lower rail cutter to match stile cut. Good side of wood will face up.

Step #4 - Make rail cut as shown.

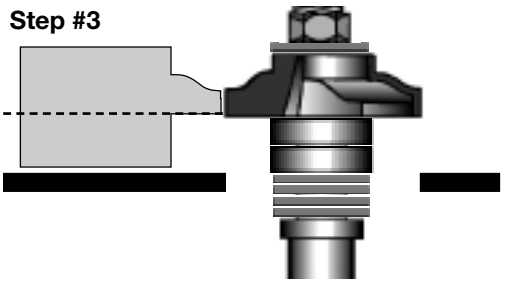
Step #1



Step #2



Step #3



Step #4