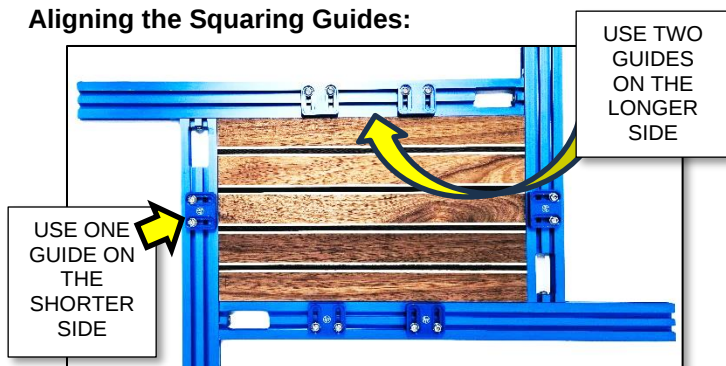
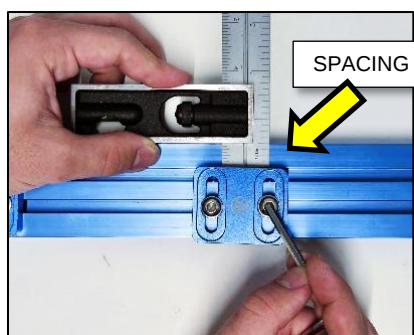


Please read the 20012 Premium Juice Groove Jig Assembly Guide before proceeding with these instructions! .

Aligning the Squaring Guides:



- Carefully flip your juice groove jig over so that the underside is face up and you can see the Squaring Guides.
- Place the jig around your cutting board, position and lightly tighten (will adjust next) the Squaring Guides.
- Remove the cutting board from the inside area of the Juice Groove Jig to allow for access.



- It is best to use a combination square to set the position of the Squaring Guides.
- You need to account for the 1/16" offset for the guide bushing, so you will subtract 1/16" inch from the desired juice

groove space from the edge of your cutting board.

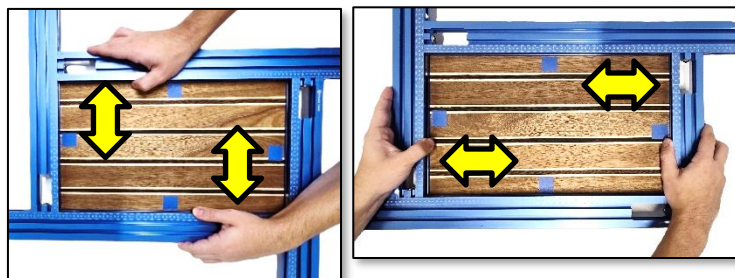
- For example: 1/2" spacing will be 7/16", 5/8" spacing will be 9/16", 3/4" spacing will be 11/16" and so on.
- Properly align each Squaring Guide and tighten with the supplied Allen Key.

Verifying the Juice Groove Position:



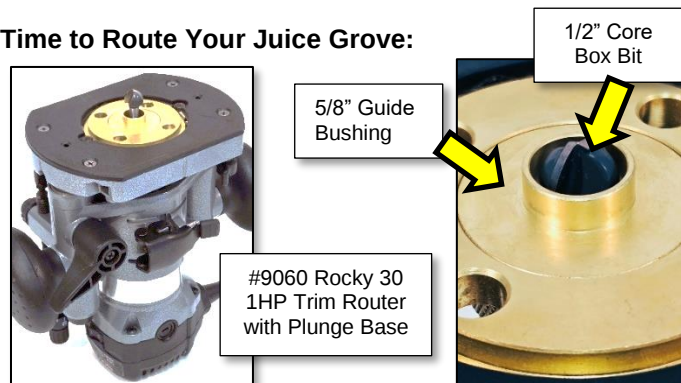
- TIP: Before you position your Juice Groove jig on your cutting board, set your combination square to the **actual juice groove spacing**. For example: 1/2"
- Mark the position of the juice groove on all four sides using painters' tape.
- NOTE: there will be a gap between the painters' tape and the Guide Rail. This is correct as there is an offset from the guide bushing!

Positioning the Juice Groove Jig:

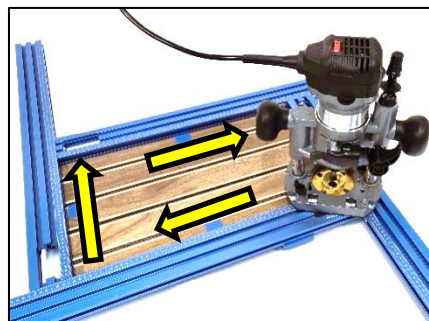


- TIP: When adjusting the Guide Rails to your cutting board, it is best to use two hands and move only one direction at a time to prevent the jig binding.
- Gently flip the Juice Groove Jig over and begin positioning it on your cutting board.
- Carefully compress the jig onto the cutting board, one direction at a time until the Squaring Guides seat.
- Verify the jig position by observing your tape marks!

Time to Route Your Juice Groove:



- A plunge router is optimal for this next operation, and you will need a router with a base that accepts Porter-Cable™ style guide bushings.
- Install the supplied 5/8" guide bushing and 1/2" core box bit into your router. Typically, a speed of 16,000 – 18,000 rpms is sufficient.



We recommend a 1/8" depth of cut per pass until you achieve the desired juice groove depth. When cutting end grain boards, 1/16" depth of cut per pass is more optimal to avoid tear out.

- Place your router in the lower right-hand corner.
- Engage the power and plunge to the desired depth.
- Move in a counterclockwise direction.
- Continue your passes until the desired juice groove is achieved. Lightly sand and finish!