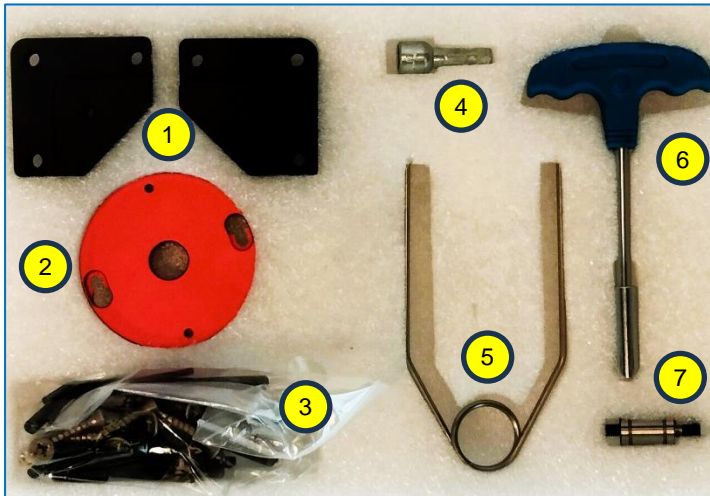


The #2008 Trim Router Lift is an incredibly versatile lift for those precision detailed routing projects. These instructions guide you through the setup and configuration of your Trim Router Lift.

**The Parts:**



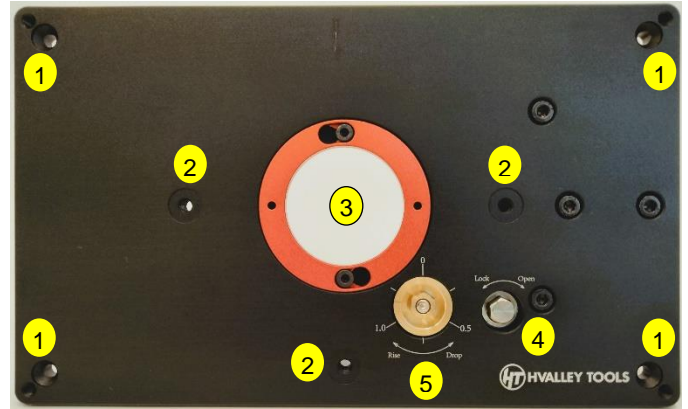
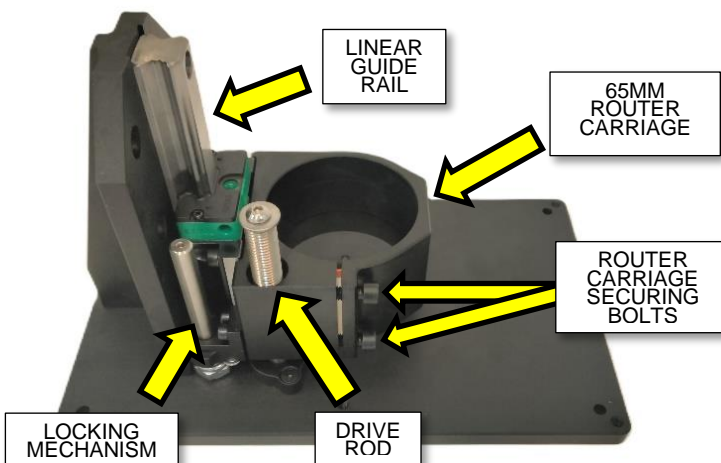
1) Corner Supports (4)	5) Insert Ring Spanner
2) 1/2" Insert Ring	6) Drive T-Handle
3) Hardware and Tool Bags	7) Starter Safety Pin
4) Drive / Unlock Fitting	

**Hardware and Tools:**



1) Corner Mount Wood Screws – 2 Sets of 12	3) Level Screws – 4 Lengths of 4 Screws
2) Lift Securing Screws (4)	4) Allen Key Assortment

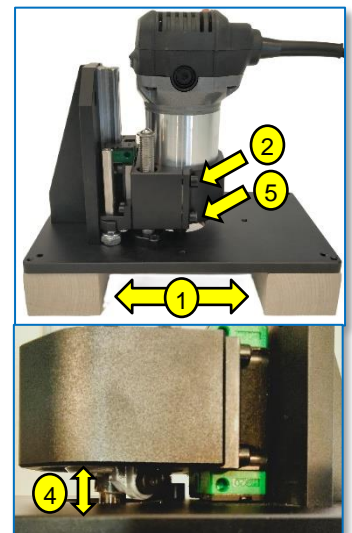
**Lift Underbody Key Points:**



1) Plate Leveling and Securing Screw Locations	4) Lift Position Lock / Unlock Coupler
2) Starter Safety Pin Locations	5) Lift Up / Down Drive Coupler and Scale
3) Insert Ring	

**Router Installation:**

- Place your Trim Router Lift upside down on two wood blocks to allow for collet clearance.
- Loosen the two router carriage securing bolts.
- Slide your router motor into the 65mm router carriage until it rests on the underside of the lift plate.
- Reverse the router motor upward and leave ~1/16" clearance to avoid the router motor impacting the lift plate.
- Tighten the two router carriage securing bolts.



**Lift Operation:**

- Connect the Drive / Unlock Fitting to the Drive T-Handle.
- Ensure the lift is in the unlocked position. #4 above.
- Connect the Drive T-Handle to the Lift Drive Coupler and Scale. #5 above.
- Rotate the Drive T-Handle:
  - Clockwise to raise the router bit position.
  - Counterclockwise to lower the router bit position.
- Ensure the lift is in the locked position. #4 above.
- You are ready to use your Trim Router Lift!

**Basic Maintenance:**

- Periodically clear (blow out) all dust and debris from the lift drive rod, linear guide rail and locking mechanism.
- Lubricate drive rod and locking mechanism only!