

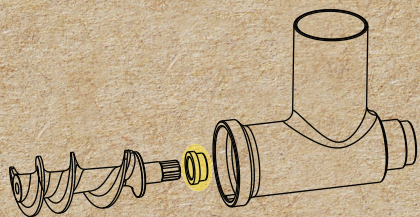
# BUSHING REPLACEMENT HOW-TO

Tools needed: bushing removal tool, rubber mallet, cutting board or other hard surface, towel to protect surface.

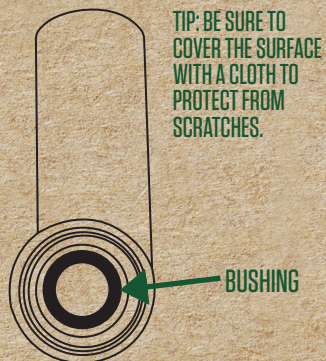
Located in the back of the grinder head, the bushing holds the auger in place and helps push the knife against the plate during grinding. Over time, the bushing will wear out, reducing the grinder's performance. The bushing likely needs replacing if:

- Meat is mashing or smearing
- Meat is not extruding in strings
- If you notice excess heat at the rear of the grinder head

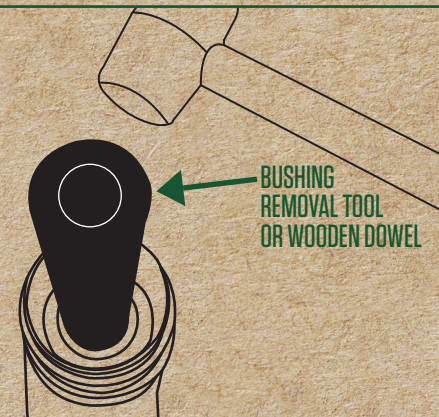
**\*Note:** After assembling the auger, knife, and plate inside the grinder head, the plate should stick out of the head by 1/8"-3/16". If the plate sticks out too far, remove and reinstall the bushing.



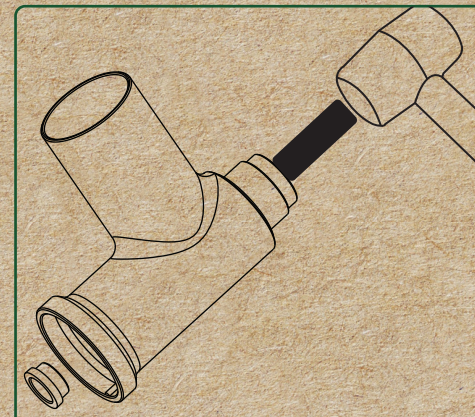
- 1.** The bushing is located on the drive end of the auger. The bushing comes preinstalled in the back of the grinder head.



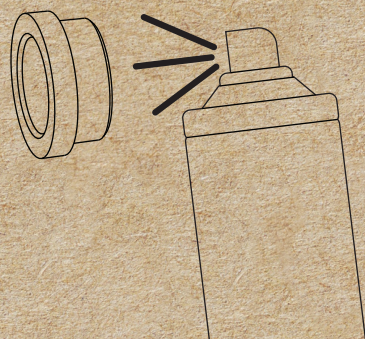
- 2.** To remove the bushing: Place the threaded end of the grinder head on a flat surface with the back end facing up.



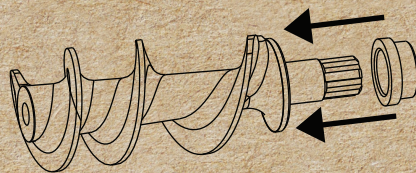
- 3.** Hold the bushing tool over the back edge of the bushing and tap out using a rubber mallet. If you do not have a bushing tool you can simply use a wooden dowel.



- 4.** Continue tapping on the bushing removal tool until the bushing falls out.



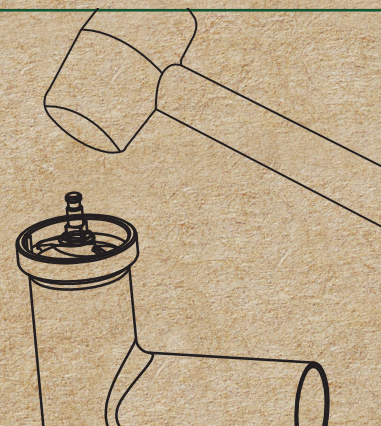
- 5.** Wash grinder head and bushing before installing, then lubricate the new bushing with food-grade silicone spray (available at [lemproducts.com](http://lemproducts.com)) or mineral oil.



- 6.** Place the bushing onto the auger as shown and insert the auger back into the grinder head.



- 7.** Position the grinder head so the auger is facing upright on a flat, stable surface.



- 8.** Tap the stud on the end of the auger until the bushing is fully pressed into place. \*Reassemble the knife and plate; plate should stick out past the end of the head by approx. 1/8".