



#168P MANUAL MEAT CUBER

ASSEMBLY

- **Using the provided allen wrench attach the top chute to the upper housing with the two small allen screws and lock washers.**
- **Insert the driving gear and blade rack (#5) into the bearing journals. Note; you have to insert the shaft portion of the blade rack into the hole on the silver adapter piece before settling the blade rack into the bearing journal.**
- **Insert the driven gear and blade rack (#4) into the bearing journals. (you will have to mesh the gear teeth on the driven gear (#4) with the teeth on the driving gear (#5).**
- **Fit the upper housing (#2) onto the lower housing (#1) and line up the screw holes.**
- **Insert a housing thumbscrew (#8) into each hole on the upper housing and tighten to finger tight. (Do not overtighten the thumbscrew.)**
- **Insert the left and right comb into the upper housing. Note that the left comb is marked with an “L” and “R” to aid in comb installation.**

DISSEMBLY AND CLEANING INSTRUCTIONS

- **Keep the children at a safe distance from machine while cleaning.**
- **Remove the thumbscrew (#9) from the handle (#3).**
- **Remove handle from the driving gear shaft (#5).**
- **Remove the combs (#6 and #7) from the upper housing by lifting up on combs.**
- **Remove the upper housing (#2). Warning: this will expose the blade racks, take care when handling the blade racks. Protective gloves are recommended.**
- **Using the provided allen wrench remove the chute from the top housing.**
- **Remove the blade racks by lifting up on each end of the blade rack to separate them from the lower housing (#1). Separate one blade rack at a time. The blade racks may have a tendency to stick together. If this happens, pull the blade racks apart by gripping the end of each shaft and pulling apart.**
- **Wash all parts thoroughly with hot water and mild dishwashing liquid. A long bristle brush is recommended for cleaning the blade assemblies. Take extra care when handling the blade racks. Protective gloves are recommended.**
- **Allow all parts to dry thoroughly before re-assembling.**

INSERT PICTURE HERE

Number	Description	Qty (pcs)
1	Chute	1
2	Screw	2
3	Washer	2
4	Upper Housing	1
5	Screw Cute	2
6	Comb	2
7	Driven Blade Shaft	1
8	Main Blade Shaft	1
9	Handle	1
10	Handle Screw	1
11	Allen Screw	4
12	Right Leg	1
13	Base	1
14	Screw G	4
15	Left Leg	1
16	Lower Housing	1

ATTENTION: If any components of this unit are broken or the unit does not operate properly call LEM Products, Inc. at 1-877-536-7763. Do not return your cuber to the store where it was purchased. For mor information about LEM Products' full line of home processing equipment supplies and seasonings, log on to www.lemproducts.com.