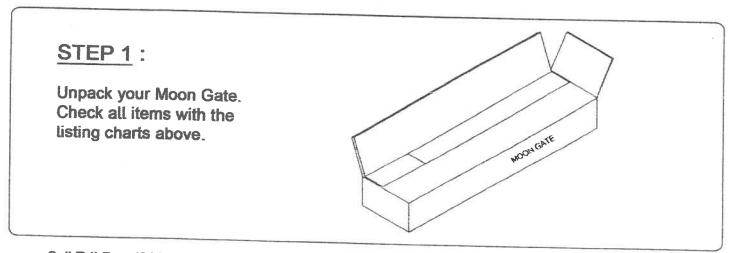


Two people are needed for assembly & set up of the Moon Gate. Assemble the complete unit as close to its final location.

Once built, it is very heavy and difficult to move.

Assemble the Moon Gate face down on the ground and follow the steps as shown in the following pictures.



C Right Side Arch X1

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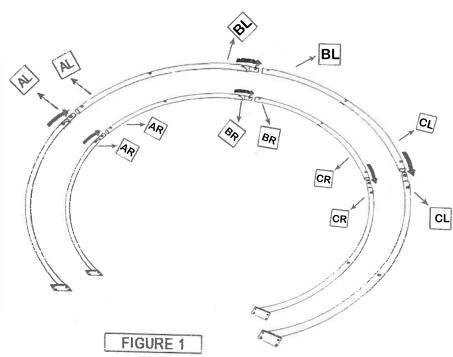
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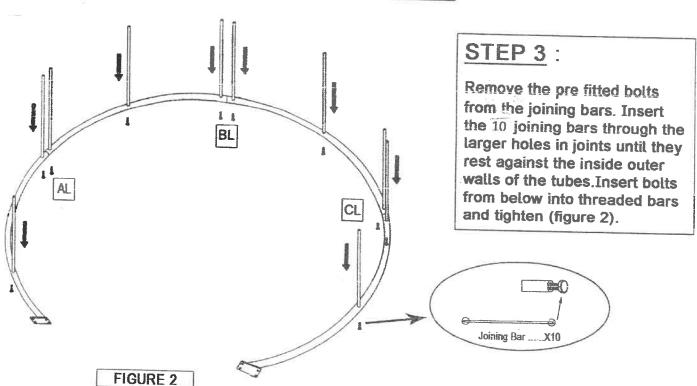


ASSEMBLY & SET UP OF THE MOON GATE

STEP 2:

Matched arch right side AR to AR,BR to BR,CR to CR and Mathed arch left side AL to AL,BL to BL,CL to CL on the ground as shown in figure 1. Note the paper labels to help you identify and assemble the correct pieces. Push smaller tube ends into larger sockets,then align drill holes.





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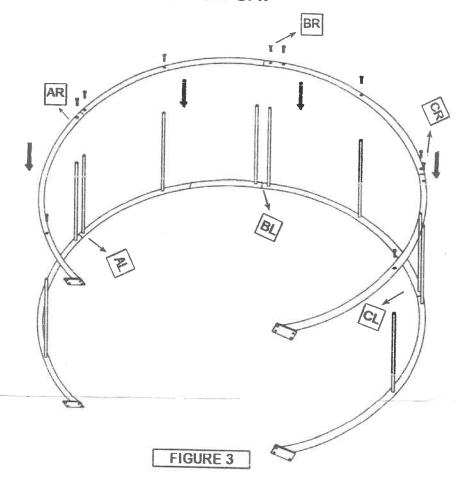
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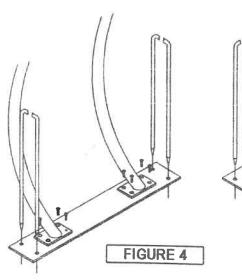


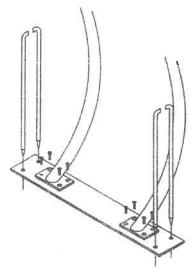
ASSEMBLY & SET UP OF THE MOON GAT

STEP 4:

Now, join the second curved arch together with the help of two people. Place the second arch on top of the joining bars. Insert bolts into female threads of joining bars then tighten with a wrench, as shown in figure 3. (tighten all 20 bolts twice to secure)







STEP 5:

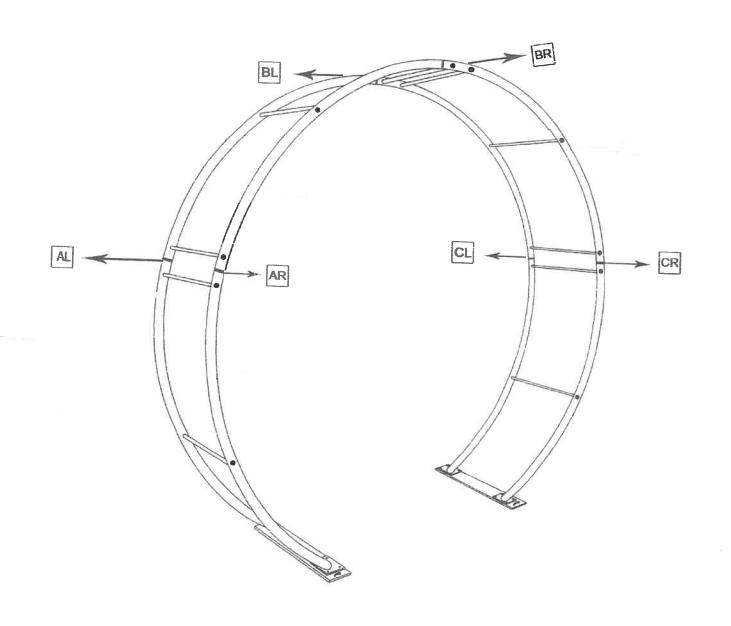
Stand the arch in the upright position. Fasten end onto base plate then tighten bolts on base plate. Move the Moon Gate into its permenant position. Drive ground staples through the base plate into the ground for stability, as shown in figure 4.

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ASSEMBLY & SET UP OF THE MOON GATE



Now your Moon Gate Arch is complete.

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