

The best just got better.

Impello® has moved into a new manufacturing facility. The added capacity and production capability let us refine how Dune™ is made — yielding a higher silicon concentration, better stability in the jug, broader tank-mix compatibility, and a purer solution. That purity is what you see and smell: the new Dune™ is clear, colorless, and near-odorless.

Everything else is unchanged — same directions for use, same rates, same price.



Higher concentration More plant-available silicon per gallon	Better stability Holds in solution — no settling in the jug	Better compatibility Mixes cleaner across common tank partners	Higher purity Clear, colorless, near-odorless solution
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GUARANTEED SOLUBLE SILICON (SI)

2.2% → **2.5%**

TYPICAL MONOSILICIC ACID, MEASURED

7.5% → **8.6%**

NUTRIENT ANALYSIS

ANALYTE	PREVIOUS	NEW
Total nitrogen (N)	1.39%	0.42%
Phosphate (P ₂ O ₅)	Non-detect	Non-detect
Soluble potash (K ₂ O)	4.65%	4.71%
Calcium (Ca)	0.02%	0.04%
Magnesium (Mg)	Non-detect	Non-detect
Sulfur (S)	0.12%	Non-detect
Sodium (Na)	0.53%	0.03%
Boron (B)	Non-detect	Non-detect
Iron (Fe)	Non-detect	Non-detect
Manganese (Mn)	Non-detect	Non-detect
Zinc (Zn)	Non-detect	Non-detect
Copper (Cu)	Non-detect	Non-detect

HEAVY METALS · MG/KG (PPM)

ANALYTE	PREVIOUS	NEW
Arsenic	Non-detect	Non-detect
Cadmium	Non-detect	Non-detect
Chromium	Non-detect	Non-detect
Cobalt	Non-detect	Non-detect
Copper	Non-detect	Non-detect
Lead	Non-detect	Non-detect
Mercury	Non-detect	Non-detect
Molybdenum	8.2	Non-detect
Nickel	Non-detect	Non-detect
Selenium	Non-detect	Non-detect
Zinc	11.2	Non-detect

All values as received, third-party analysis by Midwest Laboratories (EPA 6010 / 7471; AOAC 993.13). "Non-detect" means the analyte was not detected at or above the reporting limit for that analysis; reporting limits vary between analyses. Silicon by molybdenum-blue colorimetry, Impello internal QC.

Why is it clear now?

Higher purity. Our refined process yields a cleaner solution, so there is no tint and virtually no odor. Clear is how you can see the difference.

Do I change my rates?

No. Directions for use, application rates, and price are all unchanged. Apply exactly as you always have.

How do I identify it?

Lot 261107DUN and later, printed on the bottle. Existing stock remains fully effective — use it as normal.